



## 1999 - 2004 Ford F250 F350 Installation Instructions

Item NO.	Hardware List	Quantity
1	Double Bolt Plates	2
2	Galvanized Keepers	4
3	Flat Washers	8
4	Lock Washers	8
5	Lock Washers	8
6	Nuts	8
7		
8	Winch Ready Billets	1 Set

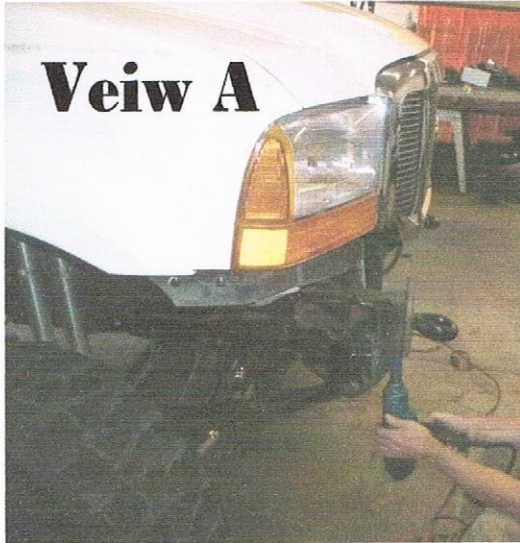
### Hardware



1. Start by Removing Stock Bumper and tow hooks. Install the Winch Ready Logo. Install Winch to inside face of bumper, see separate instructions. You will want install any lighting as well.

2. Install Double Bolt Plates to the inner bumper mount thru back side wholes provided, securing them with retaining keepers.

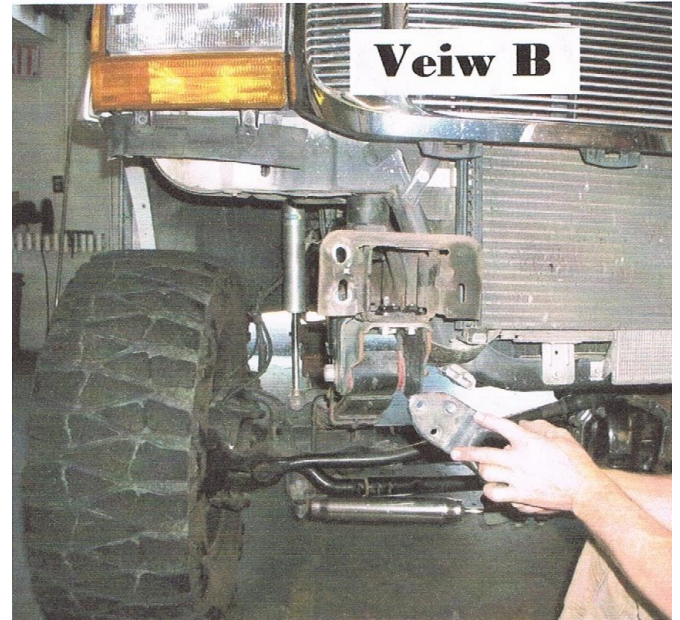




**3. Remove Tow Hooks as picture shows View A. After removing them you need to cut the 3 bolt plate from the Tow Hooks as pictured View B flush with the frame. We suggest a chop saw with a metal blade or you can use a torch. Save the 3 bolt plate along with the hardware, they will be used later to secure the frame mount bracket to the frame horn. The Horn will look like this.**

**4. Re apply the Tow Hook Bolt Plate to the frame with stock hardware.**

**5. Note If you have an early model 1999 you will only have 2 wholes in the mounting bracket on the frame , you will need to drill two more wholes to make the 8 bolt mount up apply. On the Later 99-04 models there will be the 4 wholes on each side of the frame mount bracket.**



**6. Then attach Bumper to frame mount brackets on frame horn. Double Bolts coming thru frame mount bracket, secured with Flat washers, lock wash-ers and nuts. Don't tighten down you need them to have some adjust-ment.**

**7. Now you will adjust the bumper into position. You will have up and down and side to side. Once you are in full adjustment, you will want to tighten all the mounting hardware. We suggest that you tack weld the frame brackets to the bumper and Frame to secure it from coming loose.**

