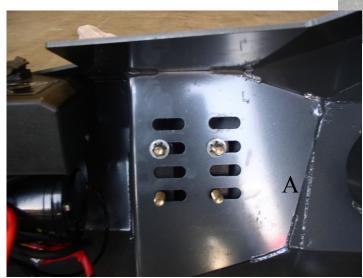


2003-2005 Dodge 2500-3500 2006-2009 Dodge 2500-3500 Installation Instructions

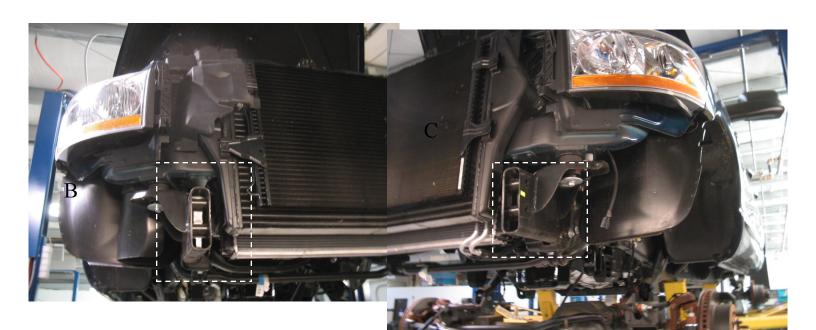
## List of Hardware

- 4 Double Bolt
- 4 Spring Keepers
- 8 Flat Washers
- 8 Lock Washers
- 8 Nuts

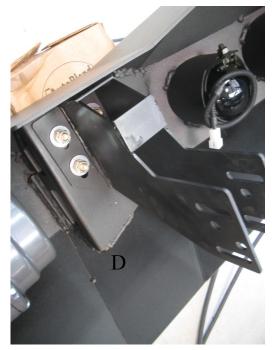




- 1. Remove Stock bumper. When removing stock bumper you will have to slightly separate radiators to remove stock bolt plates. You will be reusing these bolt plates. See View B-C
- 2. Apply Double bolt plates to the inner bumper bracket as pictured in view A. using the spring keepers to hold bolt plate in place.







- 3. You will want to mount your winch in at this time foot forward mounting.
- 4. Apply bracket to inner bumper mount through bolts, apply flat washer, lock washer and nut see view D. Slightly tighten leaving some movement in bracket for adjustment.
- 5. Now you are ready to mount to frame horns. Using stock bolt plate running through the outer side of mounting bracket through frame. Use stock nuts to the inside of radiator side of bracket. See view E. Adjust up and down and side to side and in and out. Once you have it in your desired position. Tighten all the bolts. If you are winching on a daily bases you should tack

weld bracket to frame.

